

QTY -041	P/N	DESCRIPTION
X	D5753-041	FIXED FRAME
1	D5753-1	TUBE #1
1	D5753-3	TUBE #2
1	D5752-9	BUSHING #2
2	D5752-11	BUSHING #3

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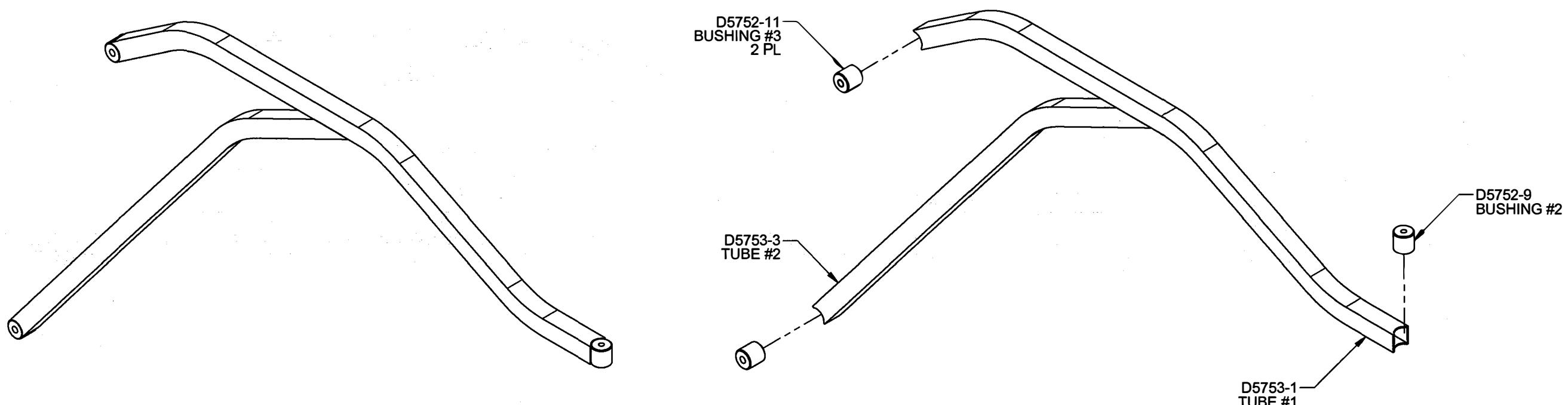
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D5753-041 FIXED FRAME
(DERIVED FROM AERO DESIGN P/N 100221-01)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: WHITE GLOSS POWDER COAT PER DART QSI 005 SECTION 4.3
MASK ALL HOLES PRIOR TO POWDERCOAT
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5753-041" AND BATCH NUMBER PER DART QSI 044 SECTION 6.1
- 7) WEIGHT: 2.13 lbs
- 8) ASSEMBLE WITH DT10624
- 9) WELD PER DART QSI 004
- 10) IT IS ACCEPTABLE TO OMIT WELDING AT THIS LOCATION ONLY
- 11) BUSHINGS TO BE CENTERED ON RESPECTIVE TUBES

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RELEASED

2020 MAR 02 VP
ECN 2020-S31

APPROVED

A	NEW ISSUE	KPT	19.12.17
REV.	DESCRIPTION	BY	DATE
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MW		
MFG. APPR.	DD		
APPROVED	NO	TITLE	REV. A
DE APPR.	DS	SCALE	SHEET 1 OF 4
DATE	19.12.17	NTS	

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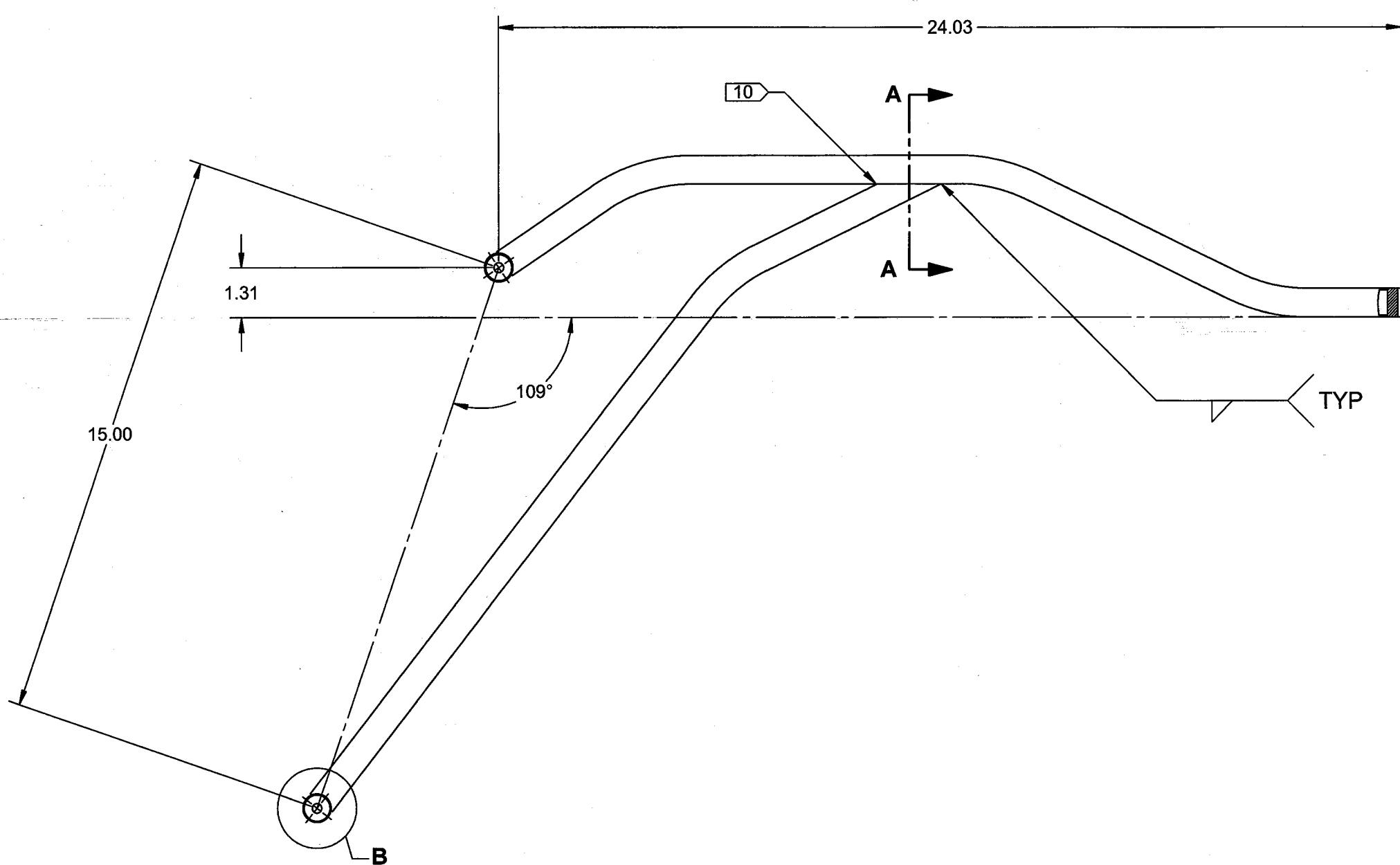
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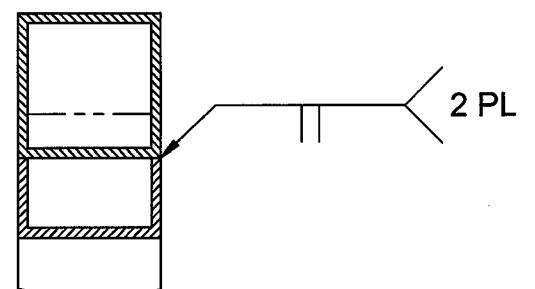
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DETAIL B
TYP

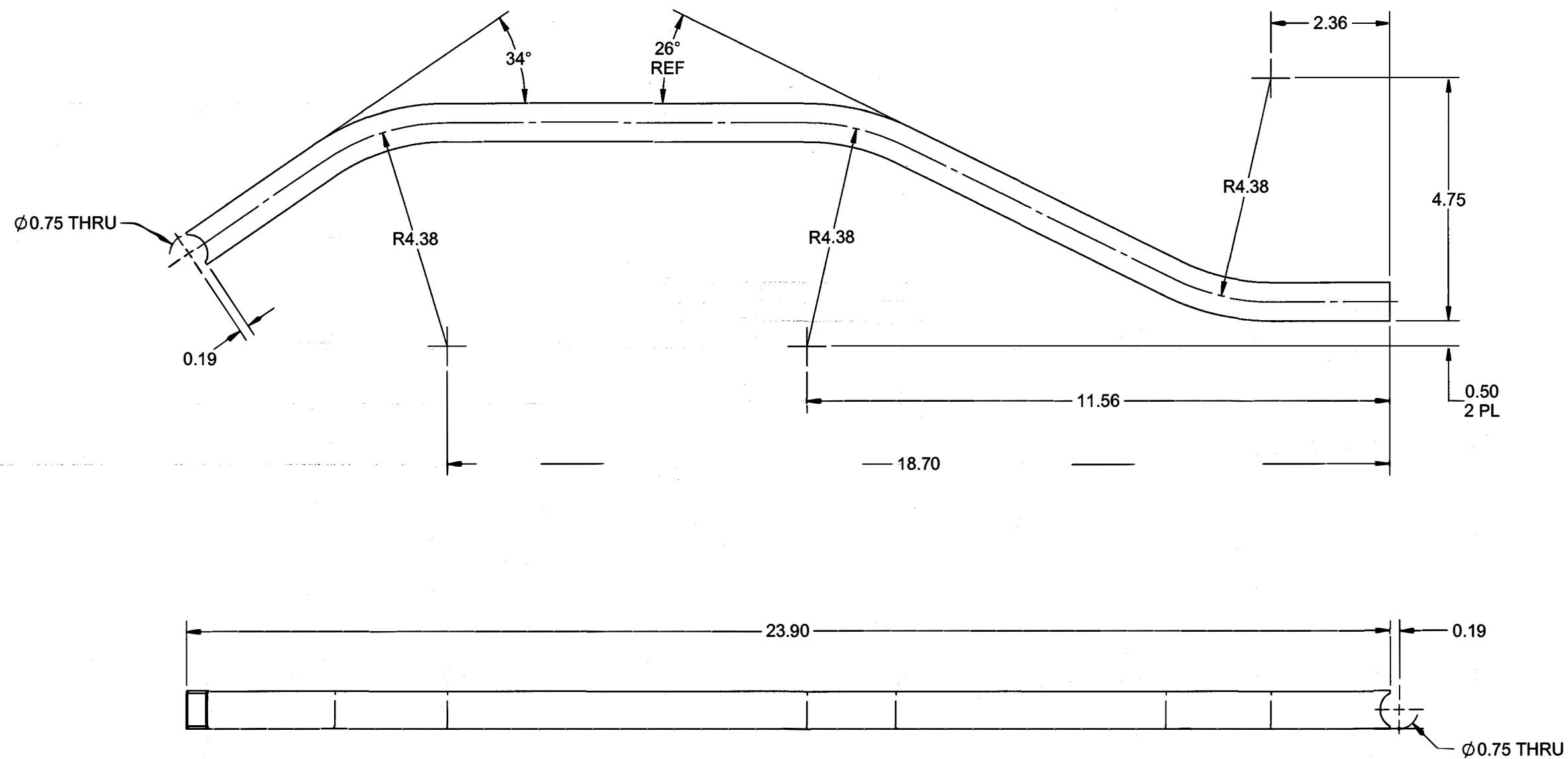


SECTION A-A

RELEASED
2020 MAR 02 NO

APPROVED

DESIGN	KPT	DART AEROSPACE LTD			
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA			
CHECKED	MW	DRAWING NO.			
MFG. APPR.	DD	REV. A			
APPROVED	NO	D5753			
DE APPR.	DS	SHEET 2 OF 4			
DATE	19.12.17	TITLE			
		FIXED FRAME			
		SCALE			
		NTS			
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D5753-1 TUBE #1

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING, 0.750 WIDTH X 0.049 WALL
PER ASTM A554 OR ASTM A269
REF DART SPEC M304TS
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.98 lbs
- 8) CHECK FORM WITH DT10626

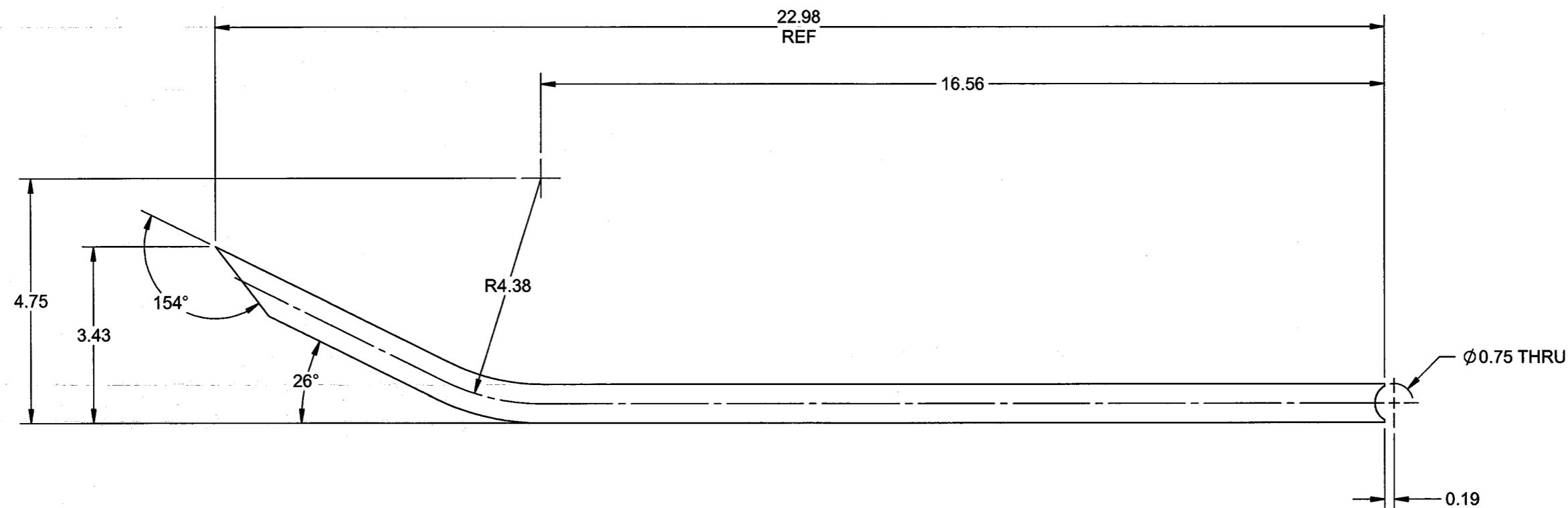
RELEASED
2020 MAR 02 *No*

APPROVED

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	DRAWING NO.	
MFG. APPR.	DD	REV. A	
APPROVED	NO	D5753	
DE APPR.	DS	SHEET 3 OF 4	
DATE	19.12.17	TITLE	
		SCALE	
		NTS	
		FIXED FRAME	
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**D5753-3 TUBE #2**

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NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING, 0.750 WIDTH X 0.049 WALL
PER ASTM A554 OR ASTM A269
REF DART SPEC M304TS
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.90 lbs
- 8) CHECK FORM WITH DT10629

RELEASED

2020 MAR 02 NO

APPROVED

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	KPT	
CHECKED	MW	DRAWING NO.
MFG. APPR.	DD	REV. A D5753 SHEET 4 OF 4
APPROVED	NO	TITLE FIXED FRAME
DE APPR.	DS	SCALE NTS
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